



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3719

Job Sheet 176231



Part No: 646.3719

Job Qty: 30 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 9 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		OK 18/04/23
110	Waterjet	30 pcs	4/27/18	4/27/18	0.01	0.89	Waterjet1		OK 18/04/23
120	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Waterjet-1		OK 18/04/23
130	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC8-1		38
140	Outsource	30 pcs	4/27/18	4/27/18			ATG001-VC		CT 18-04-25
150	Packaging	30 pcs	4/27/18	4/27/18	0.00	0.00	Packaging2		ATG 05/15
160	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC5		MAY 17 2018
190	Packaging	30 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		9-89 MAY 17 2018
200	QC21-SA	30 Ea	4/27/18	4/27/18	0.00	0.00	QC21		21

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 039693 ATG, balck anodize and prime as per dwg 646.3719 Rev. A

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.8334 sf (.02778 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	250	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	0.209inches + 0.005 - 0.001	0.214 0.208	Diameter	
2	Doubler	2.000inches ± 0.030	2.030 1.970		
3	Doubler	2.000inches ± 0.030	2.030 1.970		



Container No: S063754



Part: 646.3719

Job No: 176231

Serial No/Batch: S063754

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/23/18

140
88
104

240
274
284



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039693**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039693
PO Date: 4/25/18
Due Date: 5/2/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	R176214	D4842-4	Lower Cutter Body, RH Issue P/O to ATG : FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377J TYPE 1 CLASS N; 1-2 MIL MAX, AS PER QSI 005	Firmed	5/4/18	2 pcs	0 pcs 2x	2 pcs	\$13.50/pcs	\$27.00
Line Item Note ** RUSH **										
2	R176213	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	5/4/18	2 pcs	0 pcs 2x	2 pcs	\$13.50/pcs	\$27.00
Line Item Note **RUSH**										
3	176231	646.3719	Doubler Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	5/4/18	36 pcs	0 pcs 36x	36 pcs	\$9.50/pcs	\$342.00
4	174117	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	5/4/18	10 pcs	0 pcs	10 pcs	\$13.50/pcs	\$135.00
Line Item Note **rush**										
5	174116	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	5/4/18	4 pcs	0 pcs	4 pcs	\$13.50/pcs	\$54.00
Line Item Note ** rush **										
Grand Total:										\$585.00

DAS
11
9-89

CT



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915142

Date: 11-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
36 ea	Part: 646.3719 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22973	Rev: A PO: PO039693 Line: 3	MAY 17 2018 DAS 11 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>11/05/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			